



aceso<sup>®</sup>  
MEDICAL POLYMERS by  TOTAL

ACESO<sup>®</sup> GRADES  
For oral drug packaging

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# ORAL DRUG PACKAGING

## The challenge

Being able to offer a **complete product range** for oral drug packaging, including different transformation technologies (from PP injection molded tubes to LDPE coated sachets) while meeting the **demanding requirements** of the medical industry. These Aceso® grades are compliant to both the European and the US Pharmacopeia.

## Total's answer

Aceso® grades for oral drug packaging:

ACESO®	NATURE	MELT INDEX*	APPLICATION
PPM H250	ZN Homo PP (available phthalate-free)	25 g/10'	Injection molding
PPM H350	ZN Homo PP (available phthalate-free)	35 g/10'	Injection molding
HDPE 5502 R3	High Density Polyethylene	22 g/10'	Extrusion blow molding
PEM 2440	Low Density Polyethylene	4 g/10'	Coating
PEM 1870	Low Density Polyethylene	7.5 g/10'	Coating

\* at 230°C - 21.6kg for PP, 190°C - 21.6kg for HDPE and 190°C - 2.16kg for LDPE.

