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Refining & Chemicals
Polymers

Polystyrene Impact 5240

Technical data sheet
High Heat Resistance, High Impact Polystyrene
Produced in Europe

Description

POLYSTYRENE IMPACT 6540 is a high heat resistance and high impact polystyrene for extrusion and injection applications.

The main applications are hot fill, compounding, razors.

Characteristics

	Method	Unit	Value
Rheological properties			
Melt flow index (200°C-5kg)	ISO 1133 H	g/10mn	2.3
Thermal properties			
Vicat softening point 10N (T° increase = 50°C/h)	ISO 306A50	°C	105
Vicat softening point 50N (T° increase = 50°C/h)	ISO 306B50	°C	94
HDT unannealed under 1.8 MPa	ISO 75-2A	°C	78
HDT annealed under 1.8 MPa	ISO 75-2A	°C	96
Coefficient of linear thermal expansion		mm/°C	9.10 E-5
Mechanical properties			
Notched Izod impact strength	ISO 180/1A	kJ/m ²	11
Tensile strength at yield	ISO 527-2	MPa	26
Tensile strength at break	ISO 527-2	MPa	27
Elongation at break	ISO 527-2	%	50
Flexural modulus	ISO 178	MPa	1850
Rockwell hardness	ISO 2039-2		R 76
Electrical properties			
Dielectric strength		kV/mm	150
Surface resistivity	ISO IEC 93	Ohms	>10 E+13
Miscellaneous			
Density	ISO 1183	g/cm ³	1.04
Moulding shrinkage		%	0.4-0.7
Water absorption	ISO 62	%	<0.1

Polystyrene

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General Information

TOTALENERGIES ONE TECH BELGIUM
Zone Industrielle C
B-7181 Feluy
Belgium

Rev : January 22

Page 1 of 2

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- Standard properties: All tests carried out at 23°C unless otherwise stated. Mechanical properties are measured on injection moulded tests specimens.
- Bulk density: bulk density is approximately 0.6 g/cm³.

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: www.polymers.totalenergies.com.

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